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## **Amendments to the Claims**

This listing of the claims will replace all prior versions and listings of the claims in the application.

## Listing of Claims

Claims 1-5 (Cancelled)

Claim 6 (Currently Amended) A method for producing an aluminum composite material comprising:

eutting sawing at least one cladding layer of a specified thickness suitable for use as a cladding layer from a first ingot made from a first aluminum material in a longitudinal direction;

placing said cladding layer on a side of a second ingot made from a second aluminum material; and

rolling said cladding layer and said second ingot, said rolling comprising several roll passes thereby producing said aluminum composite material.

Claim 7 (Currently Amended) The method of claim 6 wherein said eutting sawing comprises band sawing said cladding layer from said first ingot.

Claim 8 (Currently Amended) The method of claim 7 wherein, after said eutting sawing, said cladding layer has a thickness of 2 mm to 100 mm.

Claim 9 (Previously Presented) The method of claim 8 further comprising, prior to said rolling, treating a surface from the group consisting of:

- (a) at least one surface of said cladding layer;
- (b) at least one surface of said second ingot; and
- (c) a combination of (a) and (b).

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